

## STAGE ONE

We presume that you will want to choose your own colour and standard of carpeting. Remove the seats. Make paper patterns of the areas you wish to carpet. Note that if your carpeting extends beneath the seats you may need to use longer bolts when refitting the seats.

We strongly recommend that the car is painted before any interior work is done as it is almost impossible to prevent ingress of paint mist during the painting process. Therefore all the body panels should be pre-finished beforehand.

## STAGE TWO

Loosely fit the stainless screen pillar finishers. These spigot into the body side pillar and are fastened at the top by one 'L.T.D.' stud. Fit the bulkhead panel so that it touches the finishers. Check that the fit at the sides is satisfactory subtraction can be made with abrasive paper, addition with a metallic based filler. (U-POL 'D'). Spigot the bonnet hinge into its stainless retainer. Fit the radiator shell spigoting it onto the hinge pin and bolting it with the four domed bolts. Where a packing washer is included this is fitted between the shell and bracket at the hole indicated. Fit the two S.T.S. in lower valance. Check the bonnet fit. Simulate the webbing bonnet tape with cardboard pads secured with masking tape. The bonnet can be dressed with a file to achieve equal gapping. Remember you cannot add material if you overdo it!

Fit the rear valance with the four S.T.S. and washers. Check the fit and dress off until satisfactory. Fit the rear wings and step boards. Secure the boards with 'G' clamp. Fit the front wings. Mark out and drill two 11/32" holes through wings and stays. Fit domed bolts and packing washers. Packing washers go between stay and underside of wing. Examine fit of wing assemblies and dress off as required. Remove sharp edges with abrasive paper. At this stage all your GRP components should be ready to accept the painting process. Drill all holes necessary for fitment of lamps, washer jet, etc. Remove all GRP parts and bonnet and store them carefully.

Note that bonnet is only jig riveted and extra rivets or 2BA nuts and screws should be added when final assembly is undertaken