

STAGE THREE

\* Drill the stainless door hinges as shown. It will facilitate the drilling to mark the hole position with a heavy blow from a centre punch. Offer the hinges to the door pillar as shown and drill 1/8" pilot holes 1" deep and secure with 5 S.T.S. Offer the doors to the hinge allowing a minimum 1/4" gap between the door base and sill. Drill 1/8" pilot holes 1" deep and secure door with 5 S.T.S. Both hinge flaps secure into timber. Do not over tighten the screws. They don't allow you a second chance! Remove the doors and store carefully. Fit the GRP capping to the rear body aperture. Check the fit of the lower edge and trim it to a horizontal condition in all planes. Remove and store.

STAGE FOUR

Painting. For best results we recommend a 'two pack' finish. The flexibility and durability is particularly suited to GRP panels but its chemical composition produces fumes that make it unsuitable for amateur application. We would urgently suggest that your 'Tempest' is painted by a professional. In any event the following advice is vital.

The alloy panels must be etch primed. The GRP panels must be pre-wiped with a liquid pin holing material. A minimum of four primer-filler coats should be applied and a further pin hole stopping material applied where required. All panels can be trued using normal body fillers (U-POL 'D' is particularly recommended)

Note: The GRP panels are not oven cured and should not be subjected to high oven temperatures during the painting process or distortions may occur.

An outstanding finish is 80% preparation and 20% application