

## STAGE FIVE

Trim the switch panel with thin material in a colour of your choice.

- \* Cut out the switch holes with a Stanley knife. Drill holes as shown to fix the panel with domed STS after fitting the switches. The wiring diagram illustrates the layout of switches and terminal codes. Trim the sides of the galvanised centre panel with your chosen material. Fit the two plastic trim pads to the sides of the switch panel with STS. Connect the interior lamp wires to the main harness and run the feed cables along the transmission tunnel and up the rear bulkhead. This cable will eventually be hidden beneath the carpet. Drill holes in the rear bulkhead to secure interior lamp which will be fitted later after carpeting. Offer up the rear quarter panel trim pads and, where required, shape them to fit. Measure out and drill holes to accept seat belt bolts. Drill 6 m/m holes through the panels into the steel body frame. Remove panels and open holes in panels to 8 m/m. Place sill panels into position and drill 6 m/m holes through the panels into the steel body frame. Remove panels and open holes in panels to 8 m/m. If you intend to trim the interior panels with material ignore the next instruction. Place door panels in position and drill 6 m/m holes into door frame to a depth of not more than  $\frac{3}{4}$ ". Remove panels and open holes in panels to 8 m/m. Position door locks on doors and mark out door. Mark out and attach latch plate to 'B' post. Close door and hold lock bolt against latch plate. Check that when fitted and closed the door will be latched tight. This condition may be achieved with or without the interior trim panel in position. If the condition is best without the panel, cut out the portion around the lock. Should you wish to trim the interior panels with material this should be done at this stage. We suggest that the footwell kick panels are left in their natural state. When trimming the door panels we suggest that the material is folded over and glued to the top and rear edges. A one inch overlap should be left on the front and bottom edges. The front flap will fix behind the hinge and the bottom flap can be glued and tacked to the bottom face of the door. The lock will fasten the rear edge and the door pull will fasten the top face. Extra fasteners should be fitted at the top and bottom rear corners. Fix trim panels with 'fir tree' fasteners.