

STAGE SIX

Offer up facia panel to edge of bulkhead deck above wiper spindles. Mark out, drill and countersink five holes to match the 'spire' clips. Drill hole between the instruments to accept the indicator warning light. Fit instruments to facia and attach facia with 5 No. 8 STS. Tilt the dash up until the rear faces of the instruments are clear of the wiper mechanism and drill through the facia side flaps into the door pillars. Attach with 2 No. 8 STS. Make electrical connections and connect speedo cable. Fit switch cover to steering column. Cut off two lengths of convoluted hose and fix to demister vents. Feed them into the top of the facia picking up the hoses from heater box. Drill and countersink vent flanges and fix with 4 No. 6 STS. Hold windscreen assembly about 15 degrees from horizontal and feed frame legs into roots of pillars. You will have to 'spring' the pillars to achieve this. Push the legs down whilst lifting the screen vertical taking care not to tear or dislodge the rubber seal. When positioned fix screen with 8 x 2BA grub screws leaving the top hole free. Glue trim cloth to wooden fillets and fix them with six No. 8 STS. Fit stainless pillar finishers and fasten them with L.T.D. stud

STAGE SEVEN

Fit the jet and hose to the bulkhead panel and attach it to the deck and seal the studs to prevent water leaks. Glue piping to the edge of the rear valance and fit it to the body. Glue piping to rear wings leaving sufficient overlap to attach to front wings. Fit rear wings. Glue piping to front face of step boards. Attach step boards to front wings and glue piping to wings. Bolt wings to stays with domed bolts and spacers. Fasten valances to bonnet sides with three self tapping 10 m/m bolts. Stick masking tape to step boards to mark position of tread strips. Drill 5 x 1/8" holes through each strip. Remove tape and rivet strips into position. Fit rubber filler strip. Fit all lamps and connect into wiring harness. Fit wipers and interior mirror. Fit bonnet and radiator shell. Mark out and fit bonnet locks. Drill through bonnet tape with 3/32" drill and fix with No.16 STS, five each side at rear and three each side at front. Fit radiator shell. Fit carpets and interior trim. Reshape kick panels if required and fix with five black domed pins. Fit seat belts using upper harness point to attach GRP capping to body. Fit seats. Fit doors and door mirror. Fit spare wheel bracket. Fit 'Tempest' logo to radiator shell..