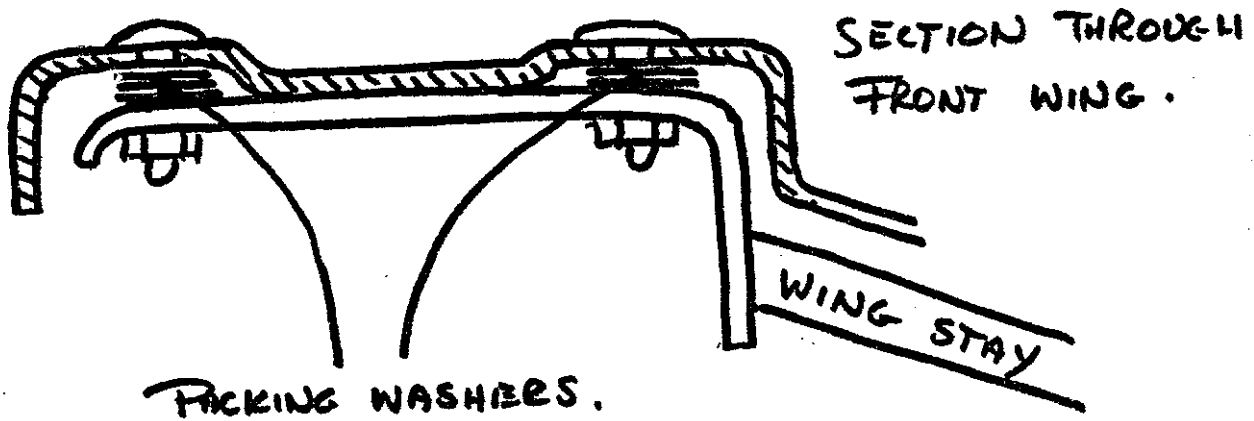


- * LINE UP REAR WING FOR BEST FIT IN THIS AREA.
- + THIS KEY BOLT PASSES THROUGH FLANGE OF FLOORPAN.
- Y REMOVE MATERIAL FROM WING TO GET BEST FIT AT THIS POINT.



IT IS A GOOD IDEA TO ALIGN WING ASSEMBLIES WITH CLAMPS BEFORE DRILLING BOLT HOLES.

STAGE TWO.